



ASSEMBLY PROCEDURE:

1. ASSEMBLE A BENCH RISER AS EXPLAINED ON ASSEMBLY INSTRUCTION 5917-CA EXCEPT OMIT THE RISER SUPPORT BRACES.
2. ATTACH THE RISER BACK BRACE TO THE RISER SHELF SUPPORTS AND THE RISER SHELF WITH SIX 1/4" X 5/8" BOLTS AND HEX NUTS.
3. IF A RISER BACK BRACE IS BEING ADDED TO AN EXISTING WORKBENCH RISER IT MAY BE NECESSARY TO DRILL FOUR 5/16" DIA. HOLES IN THE RISER SHELF SUPPORTS. SEE THE DETAIL ABOVE FOR THE VERTICAL DRILLING DIMENSIONS. THE DRILLED HOLES WILL BE IN LINE WITH THE EXISTING HOLES IN THE RISER SHELF SUPPORT.

GENERAL NOTES:

1. REFER TO ASSEMBLY INSTRUCTION 5917-CA FOR BENCH ASSEMBLY AND REFERENCE.
2. 1/4 X 5/8" BOLTS AND HEX NUTS ARE USED FOR ASSEMBLY.
3. RISER SUPPORT BRACES ARE NOT REQUIRED WHEN A RISER BACK BRACE IS INSTALLED.

<p><i>INSTALLATION INSTRUCTIONS FOR WORKBENCH MOUNTED PICK RACKS</i></p>	
<p style="text-align: center; font-size: small;">REVISIONS RELEASED 7-19-90</p>	<p>5172-DA</p>